



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

D350-591-133
Job Sheet 195591



Part No: D350-591-133

Job Qty: 10 pcs

Part Name: AFT Maintenance Step, Fits LH or RH



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 5/27/19

Job Tracking No:

Due Date: 8/9/19

Created By: Marie Lajeunesse

Type: SOLD

Description: *over 16671*

Note: DWG DSI9712 REV A , IIN-D350-591 REV H , D2946 REV.C IPP Rev:B 05.10.14 Modified step 10 KJ/EC IPP Rev:C

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
110	Large Fab - Steps - 1	10 pcs	8/9/19	8/9/19	0.00	6.96	Large Fab - 1		<i>SL</i>
							Large Fab - 10		
							Large Fab - 2		
							Large Fab - 3		
							Large Fab - 4		
							Large Fab - 5		
							Large Fab - 6		
							Large Fab - 7		
							Large Fab - 8		
							Large Fab - 9		
120	QC 6 <i>QC5</i> <i>QC</i>	10 pcs	8/9/19	8/9/19	0.00	0.00	QC 6 - 9		DAS 24 9-89 JUN 25 2019
							QC 6 - 68		
							QC 6 - 61		
							QC 6 - 40		
130	Large Fab - Welded Assy-2-B4B	10 pcs	8/9/19	8/9/19	0.00	6.96	Large Fab - 1 - B4B		<i>SL</i>
							Large Fab - 10 - B4B		
							Large Fab - 2 - B4B		
							Large Fab - 3 - B4B		
							Large Fab - 4 - B4B		
							Large Fab - 5 - B4B		
							Large Fab - 6 - B4B		
							Large Fab - 7 - B4B		
							Large Fab - 8 - B4B		
							Large Fab - 9 - B4B		
140	QC 9	10 pcs	8/9/19	8/9/19	0.00	0.00	QC 9 - 10		DAS 24 9-89 JUL 04 2019
							QC 9 - 18		
							QC 9 - 24		
							QC 9 - 43		
							QC 9 - 50		
							QC 9 - 9		

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150 QC 5	10 pcs	8/9/19	0.00 0.00	QC 5 - 10	
				QC 5 - 12	
				QC 5 - 17	
				QC 5 - 18	
				QC 5 - 19	
				QC 5 - 22	DAS
				QC 5 - 24	24
				QC 5 - 3	9-89
				QC 5 - 43	
				QC 5 - 49	
				QC 5 - 51	
				QC 5 - 58	
				QC 5 - 68	
				QC 5 - 9	
				QC 5 - 50	
				QC 5 - 30	
				QC 5 - 40	
160 Handfinish - 1-1 Chemical- B4B	10 pcs	8/9/19	0.00 1.52	Handfinish - 1 - 1 - B4B	
				Handfinish - 1 - 2 - B4B	
				Handfinish - 1 - 3 - B4B	
				Handfinish - 1 - 4 - B4B	
				Handfinish - 1 - 5 - B4B	
				Handfinish - 1 - 6 - B4B	
				Handfinish - 1 - 7 - B4B	
				Handfinish - 1 - 8 - B4B	
				Handfinish - 1 - 9 - B4B	
				Handfinish - 1 - 10 - B4B	
				Handfinish - 1 - 11 - B4B	
				Handfinish - 1 - 12 - B4B	
				Handfinish - 1 - 13 - B4B	
				Handfinish - 1 - 14 - B4B	
				Handfinish - 1 - 15 - B4B	
				Handfinish - 1 - 16 - B4B	
				Handfinish - 1 - 17 - B4B	
				Handfinish - 1 - 18 - B4B	
				Handfinish - 1 - 19 - B4B	
				Handfinish - 1 - 20 - B4B	
				Handfinish - 1 - 21 - B4B	
				Handfinish - 1 - 22 - B4B	
170 QC 7	10 pcs	8/9/19	0.00 0.00	QC 7 - 10	
				QC 7 - 13	
				QC 7 - 14	
				QC 7 - 15	
				QC 7 - 17	
				QC 7 - 18	
				QC 7 - 19	
				QC 7 - 2	
				QC 7 - 28	

JUL 04 2019

★ JUL 05 2019

				QC 7 - 3	
				QC 7 - 30	
				QC 7 - 34	
				QC 7 - 36	
				QC 7 - 37	
				QC 7 - 41	
				QC 7 - 47	
				QC 7 - 48	
				QC 7 - 51	
				QC 7 - 58	
				QC 7 - 59	
				QC 7 - 60	
				QC 7 - 9	
				QC 7 - 68	JUL 19 2019 DAS 68
				QC 7 - 50	9-89
				QC 7 - 67	
				QC 7 - 40	
				QC 7 - 24	
				QC 7 - 43	
180	Large Fab - Welded Assy-3-B4B	10 pcs	8/9/19	0.00 6.96	Large Fab - 1 - B4B
					Large Fab - 10 - B4B
					Large Fab - 2 - B4B
					Large Fab - 3 - B4B
					Large Fab - 4 - B4B
					Large Fab - 5 - B4B
					Large Fab - 6 - B4B
					Large Fab - 7 - B4B
					Large Fab - 8 - B4B
					Large Fab - 9 - B4B
190	QC 10	10 pcs	8/9/19	0.00 0.00	QC 10 - 10
					QC 10 - 18
					QC 10 - 24
					QC 10 - 43
					QC 10 - 50
					QC 10 - 58
					QC 10 - 9
200	QC 5	10 pcs	8/9/19	0.00 0.00	QC 5 - 10
					QC 5 - 12
					QC 5 - 17
					QC 5 - 18
					QC 5 - 19
					QC 5 - 22
					QC 5 - 24
					QC 5 - 3
					QC 5 - 43
					QC 5 - 49
					QC 5 - 51
					QC 5 - 58
					QC 5 - 68
					QC 5 - 9
					QC 5 - 50
					QC 5 - 30
					QC 5 - 40
210	Handfinish - 1-2- Chemical-B4B	10 pcs	8/9/19	0.00 1.52	Handfinish - 1 - 1 - B4B
					Handfinish - 1 - 2 - B4B
					Handfinish - 1 - 3 - B4B
					Handfinish - 1 - 4 - B4B
					Handfinish - 1 - 5 - B4B
					Handfinish - 1 - 6 - B4B

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DAS 43 9-89

DAS 43 9-89

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				Handfinish - 1 - 7 - B4B	
				Handfinish - 1 - 8 - B4B	
				Handfinish - 1 - 9 - B4B	
				Handfinish - 1 - 10 - B4B	
				Handfinish - 1 - 11 - B4B	
				Handfinish - 1 - 12 - B4B	
				Handfinish - 1 - 13 - B4B	
				Handfinish - 1 - 14 - B4B	
				Handfinish - 1 - 15 - B4B	
				Handfinish - 1 - 16 - B4B	
				Handfinish - 1 - 17 - B4B	
				Handfinish - 1 - 18 - B4B	
				Handfinish - 1 - 19 - B4B	
				Handfinish - 1 - 20 - B4B	
				Handfinish - 1 - 21 - B4B	
				Handfinish - 1 - 22 - B4B	
220	Powdercoat - 1 White Gl(A)-B4B	10 pcs	8/9/19	0.00 1.04	Powdercoat - 1 - B4B
					Powdercoat - 2 - B4B
					Powdercoat - 3 - B4B
					Powdercoat - 4 - B4B
230	Handfinish - 3-1- WingWalk-B4B	10 pcs	8/9/19	0.00 1.25	Handfinish - 3 - 1 - B4B
					Handfinish - 3 - 2 - B4B
					Handfinish - 3 - 3 - B4B
					Handfinish - 3 - 4 - B4B
					Handfinish - 3 - 5 - B4B
240	QC 3	10 pcs	8/9/19	0.00 0.00	QC 3 - 10
					QC 3 - 13
					QC 3 - 15
					QC 3 - 17
					QC 3 - 18
					QC 3 - 2
					QC 3 - 28
					QC 3 - 3
					QC 3 - 30
					QC 3 - 34
					QC 3 - 36
					QC 3 - 41
					QC 3 - 51
					QC 3 - 58
					QC 3 - 59
					QC 3 - 68
					QC 3 - 9
					QC 3 - 40
					QC 3 - 19
					QC 3 - 43
					QC 3 - 24
250	Packaging 1-1 - Pick Kit - B4B	10 pcs	8/9/19	0.00 0.00	Packaging 1 - 1 - B4B
					Packaging 1 - 2 - B4B

BEB 19-08-07

M 19-8-8

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AUG 09 2019

					Packaging 1 - 3 - B4B	Oscar				
					Packaging 1 - 4 - B4B					
					Packaging 1 - 5 - B4B					
					Packaging 1 - 6 - B4B					
					Packaging 1 - 7 - B4B					
					Packaging 1 - 8 - B4B					
					Packaging 1 - 9 - B4B					
					Packaging 1 - 10 - B4B					
					Packaging 1 - 11 - B4B					
					Packaging 1 - 12 - B4B					
					Packaging 1 - 13 - B4B					
					Packaging 1 - 14 - B4B					
					Packaging 1 - 15 - B4B					
					Packaging 1 - 16 - B4B					
					Packaging 1 - 17 - B4B					
					Packaging 1 - 18 - B4B					
					Packaging 1 - 19 - B4B					
					Packaging 1 - 20 - B4B					
					Packaging 1 - 21 - B4B					
					Packaging 1 - 22 - B4B					
					Packaging 1 - 23 - B4B					
					Packaging 1 - 24 - B4B					
					Packaging 1 - 25 - B4B					
					Packaging 1 - 26 - B4B					
					Packaging 1 - 27 - B4B					
					Packaging 1 - 28 - B4B					
					Packaging 1 - 29 - B4B					
					Packaging 1 - 30 - B4B					
					Packaging 1 - 31 - B4B					
					Packaging 1 - 32 - B4B					
					Packaging 1 - 33 - B4B					
					Packaging 1 - 34 - B4B					
					Packaging 1 - 35 - B4B					
					Packaging 1 - 36 - B4B					
					260 QC 4	10 pcs	8/9/19	0.00 0.00	QC 4 - 28	DAS 75 9-89 Hox
									QC 4 - 58	
QC 4 - 69										
QC 4 - 9										
QC 4 - 46										
QC 4 - 68										
QC 4 - 72										
QC 4 - 74										
270 Packaging 3-1 - Stock - B4B	10 pcs	8/9/19	0.00 0.00	Packaging 3 - 1 - B4B						
				Packaging 3 - 2 - B4B						
				Packaging 3 - 3 - B4B						
				Packaging 3 - 4 - B4B						
				Packaging 3 - 5 - B4B						
				Packaging 3 - 6 - B4B						
				Packaging 3 - 7 - B4B						
				Packaging 3 - 8 - B4B						
				Packaging 3 - 9 - B4B						
				Packaging 3 - 10 - B4B						
				Packaging 3 - 11 - B4B						
				Packaging 3 - 12 - B4B						
				Packaging 3 - 13 - B4B						
				Packaging 3 - 14 - B4B						
				Packaging 3 - 15 - B4B						
				Packaging 3 - 16 - B4B						
				Packaging 3 - 17 - B4B						
					Plex 5/27/19 12:45 PM Dart.lajeunesse.mari					

				Packaging 3 - 18 - B4B	
				Packaging 3 - 19 - B4B	
				Packaging 3 - 20 - B4B	
				Packaging 3 - 21 - B4B	
				Packaging 3 - 22 - B4B	
				Packaging 3 - 23 - B4B	
				Packaging 3 - 24 - B4B	
				Packaging 3 - 25 - B4B	
				Packaging 3 - 26 - B4B	
				Packaging 3 - 27 - B4B	
				Packaging 3 - 28 - B4B	
				Packaging 3 - 29 - B4B	
				Packaging 3 - 30 - B4B	
				Packaging 3 - 31 - B4B	
				Packaging 3 - 32 - B4B	
				Packaging 3 - 33 - B4B	
				Packaging 3 - 34 - B4B	
				Packaging 3 - 35 - B4B	
				Packaging 3 - 36 - B4B	
275	DC - 1 - B4B	10 pcs	8/9/19	0.00 0.00	DC - 1 - B4B
					DC - 2 - B4B
280	QC 21 - FG	10 pcs	8/9/19	0.00 0.00	QC 21 - FG - 21
					QC 21 - FG - 70
					QC 21 - SA - 53

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Part Op 110 - (Fabricate per Dwg) 1-Cut D2622-120 extrusion to 62.06" long as per Dwg D2946 2-Drill vent hole as per dwg
Descriptions: using DT10462 and c'sink.

- 120 - (QC6- All purchased or subcontracted products)
130 - (Weld per dwg A/R Aluminum rod Batch: 4130137) 1-Deburr and Bevel ends for welding Use DT8440 jig
140 - (QC9- Inspect visual per QSI004- Fusion Welds)
150 - (QC5- Inspect part completeness to step on W/O)
160 - (Chemical Conversion Coat per QSI005 4.1)
170 - (QC7-Inspect Chemical Conversion Coat)
180 - (Weld per dwg A/R Aluminum rod Batch: 4130137) 1- Remove alodine prior to welding. Weld end cap as per Dwg D2946. Grind end cap weld flush. 2- Install rivet in vent hole as per dwg
190 - (QC10- Inspect visual per QSI004- ground welds)
200 - (QC5- Inspect part completeness to step on W/O)
210 - (Chemical Conversion Coat per QSI005 4.1)
220 - (White Gloss(Ref:4.3.5.1) per QSI005 4.3-Alum) START TIME: 8:50 TEMP: 375° FINISH: 9:05
230 - (Wing Walk as per dwg QSI005 4.4 Batch _____)
240 - (QC3- Inspect Part Finish)
250 - (Pick Kit)
260 - (QC4- 100% Inspect kits for completeness)
270 - Identify and pack for shipping as per PPPD350-591-133 Location:FG038
275 - (Document Control) Photocopy bluefile and type labels as per PPP D350-591-133 CHG004
280 - QC21- Final Inspection - Work Order Release)

FG038

S193459

ONLY
10 ALLOCATED

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D2622-120C	Step Extrusion	10 pcs (1 ea)	110-Large Fab - Steps - 1	5137767 / 5172803
D2734	Step End Plate	20 pcs (2 ea)	130-Large Fab - Welded Assy-2- B4B	10 5162063
D2944	Step Mounting Plate	20 pcs (2 ea)	130-Large Fab - Welded Assy-2- B4B	5192756
MS20601-AD4W2	Rivet	10 Ea (1 ea)	180-Large Fab - Welded Assy-3- B4B	5173408
AN4-11A	Bolt	40 Ea (4 ea) ✓	250-Packaging 1-1 - Pick Kit - B4B	5194816 ✓
AN4-16A	Bolt	80 Ea (8 ea) ✓	250-Packaging 1-1 - Pick Kit - B4B	5176546(56) 518031(x24) ✓
AN4-7A	Bolt	20 Ea (2 ea) ✓	250-Packaging 1-1 - Pick Kit - B4B	5107746 ✓
D2230-1	Mounting Lug	40 pcs (4 ea) ✓	250-Packaging 1-1 - Pick Kit - B4B	5199732 ✓
D2230-3	Mounting Lug	40 pcs (4 ea) ✓	250-Packaging 1-1 - Pick Kit - B4B	194078 ✓
D2732-030	Rubber Cushion - 3"	80 pcs (8 ea) ✓	250-Packaging 1-1 - Pick Kit - B4B	5205050 ✓
D2945	Mounting Plate	10 pcs (1 ea) ✓	250-Packaging 1-1 - Pick Kit - B4B	5194489 ✓
D3338-1	Mounting Lug	10 pcs (1 ea) ✓	250-Packaging 1-1 - Pick Kit - B4B	5187359 ✓
MS21042L4	Nut	140 Ea (14 ea) ✓	250-Packaging 1-1 - Pick Kit - B4B	5202668 ✓
NAS1149D0463J	Washer	140 Ea (14 ea) ✓	250-Packaging 1-1 - Pick Kit - B4B	5196202 ✓

180 - 2734

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Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
110-Large Fab - Steps - 1	D2622-120C	10	139	0
130-Large Fab - Welded Assy-2- B4B	D2734	20/0	54	0
	D2944	20	22	0
180-Large Fab - Welded Assy-3- B4B	MS20601-AD4W2/	10	120	0
250-Packaging 1-1 - Pick Kit - B4B	AN4-11A	40	122	0
	AN4-16A	80	545	0
	AN4-7A	20	84	0
	D2230-1	40	194	0
	D2230-3	40	214	0
	D2732-030	80	43	0
	D2945	10	25	0
	D3338-1	10	86	0
	MS21042L4	140	2,342	0
	NAS1149D0463J	140	3,545	0
Part Specifications				
Specifications could not be found.				

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Entered: _____ Date: _____



WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No. _____

Route update only ☐

Job: _____ Part No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐	DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Eng. (Non-AW) ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Engineering ☐ Water Jet ☐ Supplier Quality ☐			
Date :	Sequence #:	QTY Affected :	MRB (QSI042)		
Description Work Order Deviation		Disposition		Completed By	
				Lead hand / Supervisor	
				QC / QA Coordinator	
Root Cause Operator ☐ Manufacturing Process ☐ Equip/Tooling ☐ Handling/Presservation ☐ Material ☐ Product Improvement ☐ Process Improvement ☐ Human Factors ☐	FAULT CATEGORY ☐ Pressure/Forced ☐ Bending ☐ Crushing ☐ Cracks ☐ Crimp/Kink/Ripple/Wave/Twist ☐ Marks/Chatter ☐ Mislabeled ☐ Contamination ☐ Misaligned/off center ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Incomplete/Unclear Instructions ☐ Drill Holes ☐ Fit/Function ☐ Power Loss/Surge ☐ Folio/Program ☐ Grain Direction ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set/Set-up ☐ Positioned Wrong ☐ Outside Tolerance ☐ Drawing ☐ Finish ☐ Part Lost/Missing ☐ Misread				
Other/Details:					

DART
AEROSPACE

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Container No: S193398



Part: D350-591-133

Job No: 195591

Serial No/Batch: S193398

Revision: H

Inspector:

Exp Date:

Instructions: TC STC SH92-6 Issue 10 Nov 02 FAA STC SH967NE 0

DART SERVICE INSTRUCTION

TO AMEND INSTALLATION INSTRUCTIONS D350-591 REV. G AND INSTRUCTIONS FOR CONTINUED AIRWORTHINESS ICA-D350-591 REV. 3

REF TCCA STC: SH92-6
REF FAA STC: SH967NE

1.0 Purpose

It has come to DART's attention that it may be difficult to fasten the D350-591-133 Aft Maintenance Step and D350-591-213/-214 Heli-Access-Step Installations to the forward crosstube due to variations between crosstubes. For this reason, DART is adding the D3338-1 Mounting Lug to the D350-591-133 Aft Maintenance Step and D350-591-213/-214 Heli-Access-Step Kits at CHG 004 and later.

For D350-591-133 Aft Maintenance Step and D350-591-213/-214 Heli-Access-Step Kits at CHG 003 and earlier, DSI 9712-011 Mounting Lug Kit can be procured from DART. The kit contains all parts to upgrade a single step kit.

2.0 Installation

- 2.1 It is acceptable to install the D3338-1 Mounting Lug in lieu of the D2230-1 Mounting Lug as required to reduce the gap between step and the forward crosstube in accordance with the figures of this service instruction.
- 2.2 The height to set up the D350-591-133 Maintenance Step has been revised from 7.0in to 6.0in $\pm$ 1.0in to provide more flexibility. See sheet 2 of this service instruction.
- 2.3 In all other respects, install the D350-591-133 Aft Maintenance Step and D350-591-213/-214 Heli-Access-Steps in accordance with Section 3.1 of Installation Instructions D350-591 or Section 32.1 of Instructions for Continued Airworthiness ICA-D350-591.

3.0 Parts List Change

The following additional part is provided with D350-591-133 Aft Maintenance Step and D350-591-213/-214 Heli-Access-Steps at CHG 004:

Qty -133	Qty -213	Qty -214	Part Number	Description
X			D350-591-133	Heli-Access-Step™, Aft Maintenance Step
	X		D350-591-213	Heli-Access-Step™, Short Step – High Skid, LH
		X	D350-591-214	Heli-Access-Step™, Short Step – High Skid, RH
1	1	1	D3338-1	MOUNTING LUG (ADD)

4.0 DSI 9712-011 Mounting Lug Kit Parts List

For existing D350-591-133 Aft Maintenance Steps and D350-591-213/-214 Heli-Access-Steps at CHG 003 or earlier, one DSI 9712-011 kit upgrades one step installation:

Qty -011	Part Number	Description
X	DSI 9712-011	Mounting Lug Kit
1	D3338-1	MOUNTING LUG

5.0 Weight and Balance

There is a negligible weight change associated with this modification.

CANADA
DEPARTMENT OF TRANSPORT
AIRCRAFT CERTIFICATION
BRANCH
DAO # 01-O-01

APPROVED
BY: D. SHEPHERD (DE # 02)
DATE: 14.12.04
CERT. NO.: SH92-6
ISSUE NO.: 11

A	NEW ISSUE	MB	14.10.22
REV.	DESCRIPTION	BY	DATE
DESIGN	<u>1</u>	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	<u>1</u>		
CHECKED	<u>92</u>	DRAWING NO.	REV. A
MFG. APPR.	N/A	DSI 9712	SHEET 1 OF 3
APPROVED	<u>140</u>	TITLE	SCALE
DE APPR.	<u>SH</u>	INSTALLATION OPTION	NTS
DATE	14.10.22	COPYRIGHT © 2014 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	

5.0 PARTS LIST

Qty -117A	Qty -119	Qty -133	Part Number	Description
X			D350-591-117A	<i>Heli-Access-Step</i> ™, Pre-Flight Step
	X		D350-591-119	<i>Heli-Access-Step</i> ™, Long Step – Low Skid
		X	D350-591-133	<i>Heli-Access-Step</i> ™, Aft Maintenance Step
	1		D2355	STEP ASSEMBLY (LOW-LONG)
		1	D2946-041	STEP ASSEMBLY (MAINTENANCE)
2	2		D2171	CLAMP
2	2		D2182B035	CUSHION
		4	D2230-1	MOUNTING LUG
		4	D2230-3	MOUNTING LUG
4	4		D2274	RADIUS BLOCK
1			D2362-041	SUPPORT BRACKET
	1		D2362-3	SUPPORT BRACKET
		1	D2945	MOUNTING PLATE
1	1		D3595-200-300	CUSHION
		8	D2732-030	CUSHION
	2		AN3-37A	BOLT
		2	AN4-7A	BOLT
		4	AN4-11A	BOLT
		8	AN4-16A	BOLT
	4		AN4-21A	BOLT
4	1		AN4-22A	BOLT
	4		NAS1149D0363J	WASHER (AN960JD10)
4	6	14	NAS1149D0463J	WASHER (AN960JD416)
	2		MS21042L3	NUT
4	5	14	MS21042L4	NUT

Qty -121	Qty -122	Qty -123	Qty -124	Part Number	Description
X				D350-591-121	<i>Heli-Access-Step</i> ™, Short Step – High Skid, LH
	X			D350-591-122	<i>Heli-Access-Step</i> ™, Short Step – High Skid, RH
		X		D350-591-123	<i>Heli-Access-Step</i> ™, Short Step – Low Skid, LH
			X	D350-591-124	<i>Heli-Access-Step</i> ™, Short Step – Low Skid, RH
1				D2351-041	STEP ASSEMBLY (HIGH-SHORT, LH)
	1			D2351-042	STEP ASSEMBLY (HIGH-SHORT, RH)
		1		D2356-041	STEP ASSEMBLY (LOW-SHORT, LH)
			1	D2356-042	STEP ASSEMBLY (LOW-SHORT, RH)
1	1	1	1	D2230-1	MOUNTING LUG
1	1	1	1	D2230-3	MOUNTING LUG
2	2	2	2	D2732-030	CUSHION
2	2	2	2	AN3-37A	BOLT
1	1	1	1	AN4-13A	BOLT
2	2	2	2	AN4-16A	BOLT
4	4	4	4	NAS1149D0363J	WASHER (AN960JD10)
6	6	6	6	NAS1149D0463J	WASHER (AN960JD416)
2	2	2	2	MS21042L3	NUT
3	3	3	3	MS21042L4	NUT